

DUALLOY DIESEL PISTONS

INSTALLATION INSTRUCTIONS

Dualoy pistons are direct replacements for the original factory piston.

Refer to a shop manual to follow factory installation procedures.

Thoroughly clean inside and outside of piston and pin before assembly.

MARKING DEFINITIONS

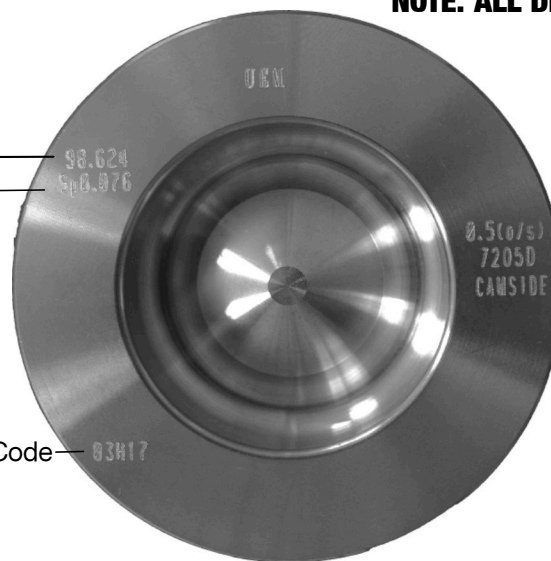
NOTE: ALL DIMENSIONS ARE IN MILLIMETERS

Piston skirt size
Suggested minimum piston
to cylinder wall clearance

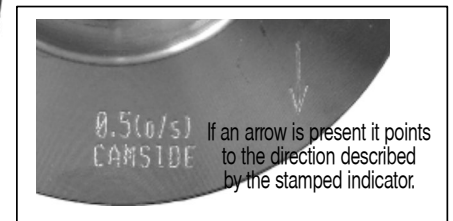
**FINAL BORE SIZE:
Add skirt size to clearance
to calculate final bore size**

EXAMPLE
98.624 MM
+ 0.076 MM
= 98.700 MM FINAL BORE SIZE

Production Code — 03K17



0.5(o/s) — Cylinder bore oversize
7205D — Part number
CAMSIDE — Installation direction indicator



Final bore size to be established by builder per conditions the engine will be operating in.

MEASURING POINTS

MEASURING WINDOWS in coating are for BLADE type micrometers ONLY.



Factory QC measuring point,
DO NOT use for measuring skirt diameter.

Major axis window for skirt diameter.



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FORM 718DUALOY